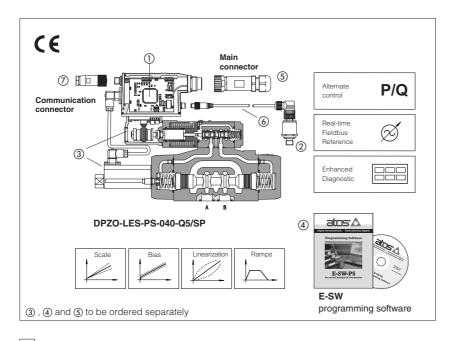
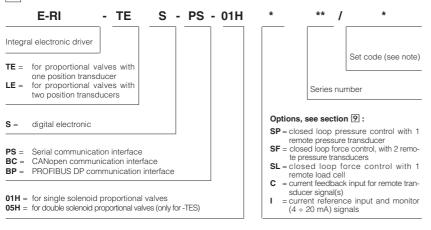


Digital electronic drivers type E-RI-TES, E-RI-LES with /S* options

integral-to-valve format with additional alternate P/Q control



1 MODEL CODE



Note: the set code identifies the correspondence between the digital integral driver and the relevant valve; it is assigned by Atos when the driver is ordered as a spare part

The integral digital drivers (1) with /S* option add a pressure or force closed loop to the spool/poppet control of standard directional proportional valves (see tab. G210)

The controls are operated according to the two electronic reference signals and a dedicated algorithm automatically selects which

control will be active time by time. The dynamics of the switching between the two controls can be regulated thanks to specific software setting, in order to avoid instability or vibrations.

Flow control is active when the actual system pressure/force is lower than the relevant input reference signal - the valve works nor-mally to regulate the flow by controlling in closed-loop the spool/poppet through the integral position transducer(s) ②.

Pressure/force control is activated when the actual system pressure/force, measured by remote transducers ③ - see section [2], grows up to the relevant input reference signal - the driver reduces the valve's flow regulation in order to keep the system pressure/force stable; if the pressure/force tends to decrease under its input reference signal, the flow control returns active.

The dynamic response of pressure/force control can be adapted to different system's characteristics, by setting the internal PID parameters

4 sets of PID parameters can be stored into the driver and then selected by the machine control units during the axis motion cycle by means of two on/off inputs or by fieldbus.

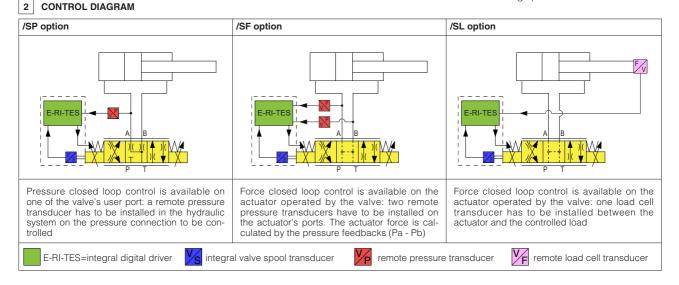
Digital communication interface allows to program the drivers with the Atos PC software (4) or, for -BC and -BP fieldbus execution, directly by the machine control unit.

Electrical Features:

- Functional parameters are factory preset for best performances Standard 12 pin main connector (5) for dou-
- ble power supply, analog input references and monitors, enable and fault signals
 4 pin connector ③ for remote pressure or
- 5 pin connector (2) for communication inter-face, at choice: serial -PS or fieldbus -BC and -BP
- IP67 protection degree
 CE mark to EMC directive

Software Features:

- Setting of valve's functional parameters: bias, scale, ramps, dither and linearization
- Four sets of pressure/force PID parameters allow to adapt the dynamic response Complete diagnostics of driver status
- Intuitive graphic interface



3 Application examples of alternate P/Q controls

High-dynamic pressure reducing controls (SP option)

3 way or 4 way directional proportional valves with /SP option, in subplate mounting or cartridge execution, are operated in 3-way hydraulic configuration to obtain high-dynamic pressure reducing control on the A user port (see 3.1):

- flow reference signal is used to limit the maximum flow during the pressure regulation
- pressure reference signal is used to regulate the pressure on the valve's A user port; the rapid/repeatable response of the pressure control is performed in high dynamics by the directional valve's closed loop regulation
- *Requirements*: a remote pressure transducer has to be installed in the hydraulic system on the controlled user port (when using 4 way valves either A or B port can be used while the not controlled port must be plugged)

Single effect actuators with speed/pressure (force) controls (/SP or /SL option)

3 way or 4 way directional proportional valves with /SP or /SL options, in subplate mounting or cartridge execution, are operated in 3-way hydraulic configuration to control speed/pressure (force) on single effect actuators (see 3.2):

- flow reference signal is used to regulate the actuator's forward and backward speed while pressure (force) reference signal is used to limit the maximum pushing pressure (force) to the actuator or

- pressure (force) reference signal is used to regulate the actuator pushing pressure (force) while flow
reference signal is used to limit the maximum actuator speed

Requirements for /SP: one remote pressure transducer has to be installed in the hydraulic system on the actuator pushing port (when using 4 way valves either A or B port can be used while the not controlled port must be plugged)

Requirements for /SL: one remote force transducer has to be installed between the actuator and the controlled load

Double effect actuators with speed/pressure controls (/SP option)

4 way directional proportional valves with /SP option, in subplate mounting execution, control speed/pressure on double effect actuators (see 3.3):

- flow reference signal is used to regulate the actuator's forward and backward speed while pressure reference signal is used to limit the maximum pushing pressure to the actuator or

- pressure reference signal is used to regulate the actuator pushing pressure while flow reference signal is used to limit the maximum forward and backward actuator speed

Requirements: - one remote pressure transducer has to be installed on the actuator's pushing port

- dedicated spool with strong meter-in characteristic in central position has to be used; during depressurizing phases the not controlled port remains at zero pressure (T port connection) - see section 4

Double effect actuators with force limit/regulation (/SF or /SL option)

4 way directional proportional valves with /SF or /SL option, in subplate mounting execution, control speed/force on double effect actuators (see 3.4, 3.5):

- flow reference signal is used to regulate the actuator's forward and backward speed while force reference signal is used to limit the maximum pushing and pulling force to the actuator

- force reference signal is used to regulate the actuator pushing and pulling force while flow reference signal is used to limit the maximum actuator speed

- *Requirements:* for /SF two remote pressure transducers have to be installed on the both actuator's ports
 - for /SL one push/pull load cell transducer has to be installed between the actuator and the controlled load
- Advantages: force control is possible in both push and pull directions
 - no dedicated spool is required and zero overlap spool can be used to obtain fast direction reverse during actuator movements
 - /SL option allows a more precise force control despite of a more complex installation of the load cell transducer

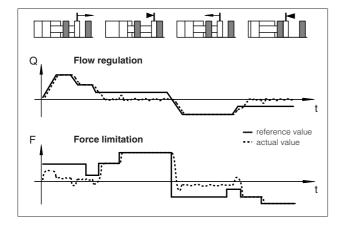
 /SF option allows to add force control also into existing systems thanks to the simple installation of pressure transducers

Control modes: - Flow priority: flow reference signal is used to move forward and backward the actuator while force is limited/regulated in both push and pull direction (see 3.6) - Force priority: force reference signal is used to control both push and pull forces

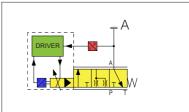
while flow is limited/regulated in both direction (see 3.7)

3.6 - Flow priority

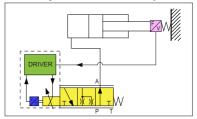
or



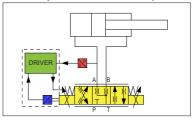
3.1 - 3 way connection with /SP option



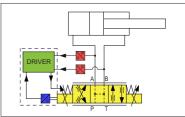




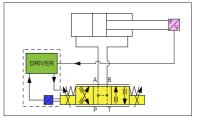




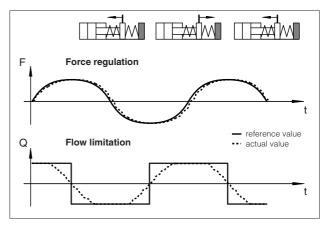




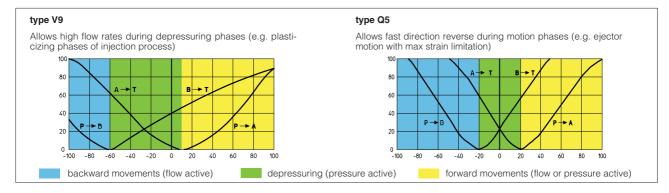
3.5 - 4 way connection with /SL option



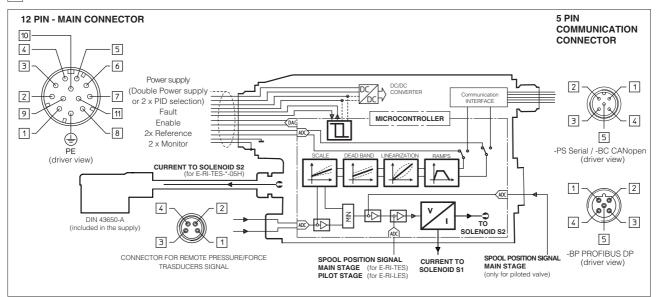




4 Special spools for 4 way connection with /SP option



5 BLOCK DIAGRAM



6 ELECTRONIC CONNECTIONS - 12 PIN MAIN CONNECTOR

Pin	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES	
1	V+	Power supply 24 Vbc for solenoid power stage (see 9.1)		
2	V0	Power supply 0 Vbc for solenoid power stage (see 9.1)	Gnd - power supply	
3	ENABLE	Enable (24 Vpc) or disable (0 Vpc) the driver (see 9.6)	Input - on/off signal	
4	Q_INPUT+ Flow reference analog input: ±10 Vbc maximum range (4 ÷ 20 mA for /l option) common mode INPUT+ referred to AGND (see 9.2) In		Input - analog signal	
5	AGND	Ground : signal zero for analog reference and monitor signals	Gnd - analog signal	
6	Q_MONITOR	Flow monitor analog output: ± 10 Vpc maximum range (4 $\div 20$ mA for /l option) - see 9.3	Output - analog signal	
7	P_INPUT+ (F_INPUT+) Pressure (force) reference analog input: ±10 Vpc maximum range (4 ÷ 20 mA for /l option) common mode INPUT+ referred to AGND (see 9.2)		Input - analog signal	
8	P_MONITOR (F_MONITOR) Pressure (force) monitor analog output: ±10 Vbc maximum range (4 ÷ 20 mA for /l option) - see 9.3		Output - analog signal	
9	D_IN0 (VL+)	On/off input for -PS execution (see 9.4) or power supply 24 Vbc for driver logic (see 9.5)	Input - on/off signal or	
10	D_IN1 (VL0)	D_IN1 (VL0) On/off input for -PS execution (see 9.4) or power supply 24 Vpc for driver logic (see 9.5)		
11	FAULT	Driver status output: Fault (0Vbc) or normal working (24 Vbc) - see 9.7		
PE	EARTH	Internally connected to driver housing		

7 ELECTRONIC CONNECTIONS - 4 PIN REMOTE PRESSURE TRANSDUCER M8 CONNECTOR

PIN	/SP, /SL, /SF options		/CSP, /CSL, /CSF options (Ri = 316 Ω)		
1	TR1 remote tra	insducer signal (0 \div +10 VDC) - see 9.8	TR1	remote transducer signal (4 ÷ 20mA) - see 9.8	
2	AGND signal zer	o for power supply and signal	NC	reserved (do not connect)	
3	VT remote tra	insducer power supply +24 VDC	VT	remote transducer power supply +24 VDC	
4	TR2 2nd remot	e transducer (0 \div +10 VDC) - only for /SF option	TR2	2nd remote transducer (4 ÷ 20mA) - only for /SF option	

See tab. G465 for the pressure transducer characteristics and connections.

8 ELECTRONIC CONNECTIONS - 5 PIN COMMUNICATION M12 CONNECTOR

	-PS Serial		-BC CANopen			-BP PROFIBUS DP	
PIN	SIGNAL	TECHNICAL SPECIFICATION	SIGNAL	TECHNICAL SPECIFICATION	SIGNAL	TECHNICAL SPECIFICATION	
1	NC	do not connect	CAN_SHLD	Shield	+5V	for termination	
2	NC	do not connect	NC	do not connect	LINE-A	Bus line (high)	
3	RS_GND	Signal zero data line	CAN_GND	Signal zero data line	DGND	data line and termination Signal zero	
4	RS_RX	Valves receiving data line	CAN_H	Bus line (high)	LINE-B	Bus line (low)	
5	RS_TX	Valves transmitting data line	CAN_L	Bus line (low)	SHIELD		

9 SIGNALS SPECIFICATIONS

Atos proportional valves are CE marked according to the applicable directives (e.g. Immunity/Emission EMC Directive).

Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in table F003 and in the user manuals included in the E-SW programming software.

The electrical signals of the valve (e.g. monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, EN-982)

9.1 Power supply and wirings (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

A safety fuse is required in series to each driver power supply: 2,5 A fuse

9.2 Reference Input Signals (Q_INPUT+ and P_INPUT+ / F_INPUT+)

The driver is designed to receive two analog reference input signals for the valve's spool position and system's pressure(force); both references are referred to the common mode signal zero (AGND).

The inputs range and polarity are software selectable within the ±10 Vbc maximum range; default settings are 0 ÷ +10 Vbc.

Drivers with fieldbus interface (-BC or -BP) can be software set to receive reference values directly by the machine control unit (fieldbus master); in this case the analog reference input signals can be used for start-up and maintenance operations.

Option /I

The maximum range of reference input signals are software selectable among 4+20mA (default with cable break detection), ±10mA, ±20mA or 0+20mA

9.3 Monitor Output Signal (Q_MONITOR+ and P_MONITOR+ / F_MONITOR+)

The driver generates two analog output signals to monitor the actual spool position of the valve and to the actual system pressure (force); the monitor output signals can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference, pilot spool position). The output polarity is software selectable within ± 10 Vpc maximum range; default settings are $0 \div +10$ Vpc.

Option /I

The maximum range of monitor output signal is 4 ÷ 20 mA

9.4 Multiple PID selection (D_IN0 and D_IN1) - only for PS execution

Two on-off input signals are available on the main connector to select one of the four pressure (force) PID parameters setting, stored into the driver. Switching the active setting of pressure PID during the machine cycle allows to optimize the system dyna-

mic response in different hydraulic working conditions (volume, flow, etc.). Supply a 24V or a 0V on pin 9 and/or 10, to select one of the PID settings as indicated in the table at side.

9.5 Logic power supply (VL+ and VL0) - only for BC or BP execution

Separate power supply for the solenoid and for the digital electronic circuits (pin 9,10).

Cutting solenoid power supply (pin 1,2) allows to interrupt the valve functioning but keeping energized the digital electronics thus avoiding fault conditions of the machine fieldbus controller. This condition allows to realize safety systems in compliance with European Norms EN13849-1 (ex EN954-1).

Note: pin 2 and 10 (zero Volt) are connected together inside the electronics; see 9.1 for power supplies requirements

9.6 Enable Input Signal (ENABLE)

To enable the driver, supply a 24 Vbc on pin 3 referred to pin 2: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition does not comply with European Norms EN13849-1 (ex EN954-1)

9.7 Fault Output Signal (FAULT)

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4 ÷ 20mA input, valve spool/pressure transducers cable broken, etc.). Fault presence corresponds to 0 Vbc, normal working corresponds to 24 Vbc (pin 11 referred to pin2).

Fault status is not affected by the status of the Enable input signal

9.8 Pressure Transducer Input Signal (TR)

Remote pressure(force) transducers must be directly connected to the driver using a dedicated M8 connection (see section \boxed{Z}). The inputs range and polarity are software selectable within the ±10 Vpc maximum range; default settings are 0 ÷ +10 Vpc.

Option /C

The maximum range of remote pressure(force) transducer signals are software selectable among 4÷20 mA (default with cable break detection) or 0÷20 mA

9.9 Possible combined options: /CSF, /CSL, /CSP, /ISF, / ISL, /ISP, /CISF, /CISL and /CISP

10 SOFTWARE TOOLS

The driver configuration and parameters can be easily set with the Atos E-SW programming software, available in three different versions according to the driver's communication interfacing: E-SW-PS/S (Serial), E-SW-BC/S (CANopen) and E-SW-BP/S (PROFIBUS DP).

A proper connection is required between the PC and the electronic driver communication port: for a more detailed description of software interface, PC requirements, adapters, cables and terminators, please refer to technical table G500.

Proportional valves with fieldbus communication interface (-BC and -BP) can be directly managed by the machine control unit; it is required to implement in the machine control the Atos communication protocol as described in the user manuals supplied with the relevant programming software.

Programming software, must be ordered separately :

E-SW-*/S (mandatory - first supply) = Dvd including E-SW-*/S software installer and operator manuals; it allows the registration to Atos digital service = as above but not allowing the registration to Atos digital service

On first supply of the E-SW-*/S software, it is required to apply for the registration in the Atos download area : www.download.atos.com .

Once the registration is completed, the password will be sent by email.

The software remains active for 10 days from the installation date and then it stops until the user inputs his password.

With the password you can also download, in your personal area, the latest releases of the Atos software, manuals, drivers and configuration files.

USB Adapters, Cables and Terminators can be ordered separately (see tab. G500)

 PID SET SELECTION

 PIN
 SET 1
 SET 2
 SET 3
 SET 4

 9
 0
 0
 24 Vbc
 24 Vbc

 10
 0
 24 Vbc
 24 Vbc
 0

11 MAIN SOFTWARE PARAMETER SETTINGS

For a detailed descriptions of available settings, wirings and installation procedures, please refer to the programming manual E-MAN-RI-PQ included in the E-SW-*/S Dvd programming software (see section 10)

11.1 Scale (Flow and Pressure/Force)

Scale function allows to set the maximum valve regulation at maximum reference signal values. Two different flow Scale regulations are available for double solenoid valves or three position single solenoid valves: ScaleA for positive and ScaleB for negative reference signal

11.2 Bias and Threshold (Flow)

Proportional valves may be provided with a dead band in the hydraulic regulation corresponding to their switch-off status.

This dead band discontinuity in the valve's regulation can be compensated by activating the Bias function, which adds a fixed preset Bias value to the reference signal (analog or fieldbus external input).

The Bias function is activated when the reference signal overcome the Threshold value, preset into the driver.

The Bias setting allows to calibrate the Bias valve opening to the specific proportional valve to which the driver is coupled.

The Threshold setting is useful to avoid undesired valve regulation at zero reference signal when electric noise is present on the analog input signal: smaller threshold reduces the reference signal dead band, greater values are less affected by electric noise presence.

If fieldbus reference signal is active (see 9.2), threshold should be set to 0

Two different Bias regulations are available for double solenoid valves: positive reference signals acti-

vate BiasA and negative reference signals activate BiasB. Refer to the programming manuals for a detailed description of other software selectable Bias functions

11.3 Offset (Flow)

Proportional valves may be provided with zero overlapping in the hydraulic regulation corresponding to zero reference input signal (valve's central spool position).

The Offset function allows to calibrate the valve's spool central position to the specific hydraulic system setup (e.g. valve applied to cylinder with differential areas). Offset default setting is zero.

11.4 Bias (Pressure)

Pressure control can be limited in the minimum regulation: the minimum pressure depends on the valve size, the regulated flow and the T port pressure.

Desired pressure requested through the reference signal (analog or fieldbus external input), must be greater than the minimum pressure to obtain the valve's best repeatibility and response time. The Bias function can be set to limit internally the minimum pressure reference indipendently from

the external reference value thus optimizing valve's performances. Refer to the programming manuals for a detailed description of other software selectable Bias functions

11.5 Offset (Force)

The Offset function allows to calibrate the controlled force at zero reference signal to the specific hydraulic system setup (e.g. weight conpensation with force control on vertical load). Offset default setting is zero

11.6 Ramps (Flow and Pressure/Force)

The ramp generator allows to convert sudden change of electronic reference signal into smooth time-dependent increasing/decreasing of the valve regulations.

Different ramp mode can be set:

- single ramp for any reference variation
 two ramps for increasing and for decreasing reference variations
- two ramps for positive/negative signal values and increasing/decreasing reference variations

Ramp generator is useful for application where smooth hydraulic actuation is necessary to avoid machine vibration and shocks.

If the proportional valve is driven by a closed loop controller, the ramps can lead to unstable behaviour, for these applications ramp function can be software disabled (default setting)

11.7 Linearization (Flow and Pressure/Force)

Linearization function allows to set the relation between the reference input signal and the controlled valve's regulations.

Linearization is useful for applications where it is required to linearize the valve's regulations in a defined working condition

11.8 Dither (Flow and Pressure/Force)

The dither is an high frequency modulation added to the valve's reference signals to reduce the hysteresis of the valve's regulation; in fact a small vibration in the valve's hydraulic regulations considerably reduces the mechanical friction effects (e.g. due to cylinder seals).

Dither frequency and amplitude are software selectable; the amplitude is automatically reduced at high reference values (high regulated flow/pressure/force) to avoid possible instability. Lower frequency and higher amplitude reduce hysteresis but also reduce the regulation stability. In

Lower frequency and higher amplitude reduce hysteresis but also reduce the regulation stability. In some application this can lead to vibration and noise: right setting usually depends on system setup. Dither default setting is disabled

11.9 Remote transducer scale (Pressure/Force)

Remote pressure/force transducer characteristics must be always selected to match the application requirements and obtain the best performances: transducer nominal range should be at least 115%÷120% of the maximum regulated pressure/force.

Remote transducer scale function allows to set the transducer output signal value that correspond to the maximum regulated pressure/force.

11.10 Hydraulic configuration of 4 way valves (Pressure/Force)

The hydraulic configuration function allows to select:

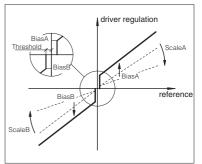
with /SP option

- the valve's user port (A or B) where the pressure has to be controlled

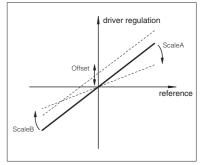
with /SF, /SL option

- the valve/actuator piping (e.g. A or B valve's user port connected to the cylinder piston side)
- the force direction to be controlled with positive reference signal (push or pull)

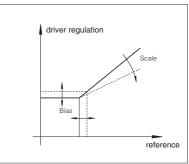
11.1-2 - Scale, Bias and Threshold(Flow)



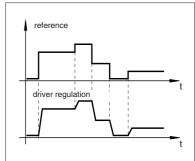




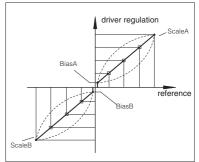








11.7 - Linearization



12 DRIVER CHARACTERISTICS

Power supply (see 9.1, 9.5)	Nominal: +24 Vbc Rectified and filtered: Vrms = 20 ÷ 32 VMAX (ripple max 10 % VPP)				
Max power consumption	50 W				
Reference input signal (see 9.2)	Voltage: range ± 10 VpcInput impedance: Ri > 50 k Ω Current: range $4 \div 20$ mAInput impedance: Ri = 316 Ω				
Monitor output (see 9.3)	Output range : voltage ±10 Vbc @ max 5mA current 4 ÷ 20 mA @ max 500 Ω load resistance				
On-off inputs (see 9.4, 9.6)	Range: 0 ÷ 5 Vpc (OFF state), 9 ÷ 24 Vpc (ON state), 5 ÷ 9 Vpc (not accepted) Input impedance: Ri > 10 kΩ				
Fault output (see 9.7)	Output range : 0 ÷ +24 Vpc (ON state > [power supply] - 2 V ; OFF state < 1 V) @ max 50mA				
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, overtemperature, under tempera- ture, valve spool transducer cable break, pressure(force) transducer cable break				
Format	Sealed box on the valve; IP67 protection degree				
Operating temperature	-20 ÷ 60 °C (storage -20 ÷ 70 °C)				
Mass	approx. 475g				
Additional characteristics	Short circuit protection of solenoid's current supply; spool position and pressure/force control by P.I.D. with rapid solenoid switching				
Electromagnetic compatibility (EMC)	According to Directive 2004/108/CE (Immunity: EN 50082-2; Emission: EN 50081-2)				
Communication interface	-PS Serial -BC CANopen - see tab. G510 -BP PROFIBUS - see tab. G510				
Physical Layer Protocol	serial RS232optical insulated CAN ISO11898 CANopen EN50325-4 + DS408optical insulated RS485 PROFIBUS DP EN50170-2/IEC61158				
Recommended wiring cable	LiYCY shielded cables: 0,5 mm ² for length up to 40m [1,5 mm ² for power supply and solenoid]				

13 MAIN CONNECTOR CHARACTERISTICS (1)

CODE	SP-ZH-12P		
Туре	Female straight circular socket plug 12pin		
Standard	DIN 43651		
Material	Plastic reinforced with fiber glass		
Cable gland	PG16		
Cable	LiCY 10 x 0,14 mm ² (signal)		
Cable	LiYY 3 x 1 mm ² (alimentation)		
Connection type	to crimp		
Protection (DIN 40050)	IP 65		

14 REMOTE TRANSDUCER(S) CONNECTOR CHARACTERISTICS (1)

CODE	SP-ZH-4P-M8/5	SP-ZH-4P-M8-2/2
Туре	Male straight circular socket plug 4 pin	Male straight circular socket plug 4 pin
Standard	M8 – IEC 60947-5-2	M8 – IEC 60947-5-2
Material	Plastic	Plastic
Cable gland	Connector moulded on cable 5 m lenght	Connector moulded on cable 2 m lenght
Cable	4x 0,25 mm ²	4x 0,25 mm ²
Connection type	cable	splitting cable
Protection (DIN 40050)	IP 67	IP 67

15 COMMUNICATION CONNECTOR CHARACTERISTICS (1)

	-PS Serial Connector	-BC CANopen Connector	-BP PROFIBUS DP Connector
CODE	SP-ZH-5P	SP-ZH-5P	SP-ZH-5P/BP
Туре	Female straight circular socket plug 5 pin	Female straight circular socket plug 5 pin	Male straight circular socket plug 5 pin
Standard	M12 – IEC 60947-5-2	M12 – IEC 60947-5-2	M12 – IEC 60947-5-2
Material	Plastic	Plastic	Plastic
Cable gland	PG9	PG9	PG9
Cable	LiYCY 5x0,25 mm ² shielded	CANBus Standard (301 DSP)	PROFIBUS DP Standard
Connection type	screw terminal	screw terminal	screw terminal
Protection (DIN 40050)	IP 67	IP 67	IP 67

(1) all connectors have to be ordered separately.

16 OVERALL DIMENSIONS [mm]

